

Sub 27
3. The closure of claim 1, wherein said recesses comprise an inclined wall and said lugs slide up said inclined walls when said outer cap is turned in the closure opening direction and the downward force is not being applied to the outer cap.

4. The closure of claim 1, wherein said inner surface of said first top wall
5 contains at least twelve lugs formed thereon and a number of recesses is at least twelve.

5. The closure of claim 1, wherein said inner surface of said first top wall contains twenty-four lugs formed thereon and a number of recesses is twenty-four.

6. The closure of claim 1, wherein said second top wall and said second cylindrical skirt have a substantially uniform thickness at locations of said recesses.

10 7. The closure of claim 1, wherein said first top cap contains a beveled edge and an outer surface of said first cylindrical skirt includes a plurality of ridges formed thereon.

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8. A child resistant safety closure comprising:

an outer cap, comprising a first top wall and a first cylindrical skirt depending
15 from said first top wall, a plurality of lugs are radially disposed and formed at an intersection of said first top wall and said first cylindrical skirt; and

an inner cap being rotatably received by the outer cap, said inner cap comprising a second top wall and a second cylindrical skirt depending from said second top wall, a plurality of recesses are formed on an outer surface of said second top wall,

wherein said recesses are configured such that said lugs are received by at least some of said recesses when said outer cap is turned in a closure application direction, said recesses are further configured such that said lugs are not received by said recesses when said outer cap is turned in a closure opening direction unless a downward force is simultaneously applied to said outer cap.

9. The closure of claim 8, wherein said recesses comprise a vertical wall and said lugs act on said vertical walls when said outer cap is turned in a closure application direction.

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10. The closure of claim 9, wherein said recesses comprise an inclined wall and said lugs slide up said inclined walls when said outer cap is turned in the closure opening direction and the downward force is not being applied to the outer cap.

11. The closure of claim 8, wherein said recesses comprise an inclined wall and said lugs slide up said inclined walls when the downward force is not being applied to the outer cap.

12. The closure of claim 8, wherein said plurality of recesses are radially disposed and formed at an intersection of said second top wall and said second cylindrical skirt.

13. The closure of claim 12, wherein said second top wall and said second
5 cylindrical skirt have a substantially uniform thickness at locations of said recesses.

14. The closure of claim 1, wherein said first top cap contains a beveled edge and an outer surface of said first cylindrical skirt includes a plurality of ridges formed thereon.

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15. A safety closure comprising:
10 an outer cap, comprising a first top wall and a first cylindrical skirt depending from said first top wall, a plurality of lugs are radially disposed and formed at an intersection of said first top wall and said first cylindrical skirt; and

an inner cap being rotatably received by the outer cap, said inner cap comprising a second top wall and a second cylindrical skirt depending from said second
15 top wall, a plurality of recesses are radially disposed and formed at an intersection of said second top wall and said second cylindrical skirt, each of said recesses comprise a vertical wall and an inclined wall,

wherein said lugs act on said vertical walls when said outer cap is turned in a closure application direction and said lugs slide up said inclined walls when said outer

cap is turned in a closure opening direction and a downward force is not being applied to the outer cap.

16. The closure of claim 15, wherein said second top wall and said second cylindrical skirt have a substantially uniform thickness at locations of said recesses.

5 17. The closure of claim 15, wherein a number of lugs is at least twelve and a number of recesses is at least twelve.

18. The closure of claim 15, wherein a number of lugs is twenty-four and a number of recesses is twenty-four.

10 19. The closure of claim 15, wherein a number of lugs is at least twelve and a number of recesses is twenty-four.

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~~20. The closure of claim 15, wherein an outer surface of said top wall comprises indicia for providing operating instructions to a user of said closure.~~

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